MATERIAL TECHNICAL DATA SHEET

RAFFAELLO ROO

D039 PLASTER FINISH LIME POWDER BASED - 1,2 mm



RAFFAELLO is a trowelled plaster finish obtained finely filtered hydraulic with quartz, genuine aged lime, calcareous aggregates, clays, and special binders. It has an excellent filling power, and a natural resistance to mold and bacteria. RAFFAELLO İS suitable interior and exterior surfaces, especially in humid environment. Perfectly stable over time, it maintains the breathability of the substrate thanks to its outstanding water vapor permeability. The finish is lightly textured but smooth and matte. RAFFAELLO is supplied in white color (BIANCO). To tint RAFFAELLO, use oxide based pigments or any other lime-stable (alkali resistant) colorant.

SURFACE PREPARATION

SURFACE	PREPARATION TIPS
Lime based mortar	Direct application
Old plaster	Brushing and pressure washing +
	1 coat of MINERAL PRIMER or DOC PRIMER
Tempera	Brushing + 1 coat of MINERAL PRIMER or DOC
	PRIMER
Breathable paint	Brushing + 1 coat of MINERAL PRIMER or DOC
	PRIMER
MDF	1 coat of MINERAL PRIMER or DOC PRIMER
Plasterboard	1 coat of MINERAL PRIMER or DOC PRIMER
Gypsumboard	1 coat of MINERAL PRIMER or DOC PRIMER
Concrete	1 coat of MINERAL PRIMER or DOC PRIMER
Lime based glossy	Sanding + 1 coat of MINERAL PRIMER or DOC
finish	PRIMER
Washable paint	1 coat of MINERAL PRIMER or DOC PRIMER
Acrylic decorative	1 coat of MINERAL PRIMER or DOC PRIMER
paint	

APPLICATION

RAFFAELLO is supplied in powder form, to be mixed with 35%-40% of clean water (in weight) which is about 7L-8L of clean water. Pot life after mixing with clean water should be 30 days. In case of high temperature of the environment, wet properly the substrate.

CONSUMPTION AS PER COATS

RAFFAELLO ROO (1.2 mm grain):

Each coat: 1.5-2 kg/m² Number of Coats: 1/2



ENVIRONMENTAL CONDITIONS

During application, the environmental temperature has to be between +10°C and +30°C (+50°F and +95°F) while relative humidity has to be less than 85%, even after 24 hours after application.

STORAGE

RAFFAELLO maintains its properties in storage from 6 to 12 months in bag if protected from excessive heat and cold. KEEP FROM FREEZING.

SAFETY GUIDELINES

Avoid contact with skin and eyes. If contact occurs, rinse thoroughly with water. For further information, consult the MSDS.

DISPOSAL

The material has to be disposed in agreement with local regulation.

RAFFAELLO TECHNICAL TABLE

Aspect	Matt and slighty textured
Packaging	20 KG/ 44.09 lb
Application tools	stainless steel trowel, decorative tools, sponge
Specific weight	0.9 ± 0.05 Kg/l in powder form
Theoretical yield	After mixing with clean water: 14-19 m ² /20 kg
Granulometric curve	0.002 - 1.2 mm
Touch dry	6 hours at 20°C temperature
Dry to handle	48 hours at 20°C temperature
Stable hardness	180 gg
Dry to recoat	12 hours at 20°C temperature
PH after 30 days	12.5 ± 0.2
Flammability	non flammable - A1 class
Permeability to water vapor (Sd)	High: 0.06m (Standard UNI EN ISO 7783-2:2001)
VOC	<0.01g/l wall paint and subcategory L max value UE2010: 30g/l
HS CODE	3208.20.90