# MATERIAL TECHNICAL DATA SHEET

# SILK **D036 VELVETY DECORATIVE PAINT**

## DESCRIPTION

SILK is an elegant, sophisticated finish for interiors which reproduces a velvet effect that is rich in shading and soft to the touch. SILK is suitable for both classical setting and modern context.

SILK allows the most sophisticated decorative needs to be met, according to the user's imagination and the application technique used.

**SILK** is easy to apply and should be applied to a base prepared with UNICA.

#### SURFACE PREPARATION

SURFACE	PREPARATION TIPS
New or painted	Brushing + 1 coat of DOC PRIMER + 1 coat of
surface	UNICA
Uncoherent and	Fix any crack, remove loose and friable parts,
irregular substrate	clean and brush thoroughly, then apply 1 coat of
	DOC PRIMER + 1 coat of UNICA
MDF, PVC	Brushing + 1 coat of DOC PRIMER + 1 coat of UNICA
MDF	1 coat of DOC PRIMER + 1 coat of UNICA
Plasterboard	1 coat of DOCPRIMER + 1 coat of UNICA
Gypsumboard	1 coat of DOC PRIMER + 1 coat of UNICA
Concrete	1 coat of DOCPRIMER + 1 coat of UNICA
Lime based glossy	Sanding + 1 coat of <b>DOC PRIMER</b> + 1 coat of
finish	UNICA
Washable paint	1 coat of DOC PRIMER + 1 coat of UNICA
Acrylic decorative	1 coat of DOC PRIMER + 1 coat of UNICA
paint	
Plastic rendering	Washing + 1 coat of <b>DOC PRIMER</b> + 1 coat of <b>UNICA</b>

# **APPLICATION**

SILK is a ready-to-use decorative paint. Mix carefully before use.

#### FIRST COAT

Consumption: approx. 10-12 m<sup>2</sup>/l Spread SILK on the wall with the stainless-steel trowel evenly to cover the entire surface.

### SECOND COAT

Consumption: approx. 10-12 m<sup>2</sup>/l

Once the first coat is completely dry (minimum 4 hours), apply a second and final coat of SILK, proceeding for about 1sqm at a time, covering completely the selected area and floating the stainless-steel trowel flat onto the surface, to create light and shade effects.



# **ENVIRONMENTAL CONDITIONS**

During application, the environmental temperature has to be between +10°C and +30°C (+50°F and +95°F) while relative humidity has to be less than 85%, even after 24 hours after application. NOT RECOMMENDED IN PRESENCE OF STRONG **RISING OR PERMANENT HUMIDITY.** 

#### **STORAGE**

SILK maintains its properties in storage for 12 months if protected from excessive heat and cold. Storage temperature must be between +5°C and +35°C. KEEP FROM FREEZING.

#### SAFETY GUIDELINES

Avoid contact with skin and eyes. If contact occurs, rinse thoroughly with water. For further information, consult the MSDS.

#### DISPOSAL

The material has to be disposed in agreement with local regulation. Empty plastic containers are recyclable or to be sent to recycling plants.

### **SILK TECHNICAL TABLE**

Aspect	dense liquid
Packaging	11, 41
Application tools	stainless steel trowel
Specific weight	1.100 ± 0.05 Kg/l
Theoretical yield	approx. 10-12m <sup>2</sup> /l per coat
Volumetric dry residue	35 ± 2%
Touch dry	4-5 hours at 20°C temperature
Dry to handle	12-18 hours at 20°C temperature
Dry to recoat	12 hours at 20°C temperature
VOC	10g/l wall paint and subcategory L max value UE2010: 30g/l
HS CODE	3209.90.00

The information provided is based on our experience and technical and scientific knowledge; nonetheless, we may not be held liable for the results obtained using these products, as application conditions are beyond our control. It is recommended to always make sure that the product is suited to each specific use.

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Revision